

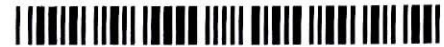


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3531-1

Job Sheet 173428



Part No: D3531-1

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEETS 2,3 IPP Rev:A New Issue 07-09-24 EC verified by DD IPP REV:B 12.10.24 PER DWG REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/7/18	0.00	0.00	Start Up Waterjet		SC 18/03/04
100	Waterjet	4 pcs		3/7/18	0.00	0.39	Waterjet1		SC 18/03/04
110	QC	4 pcs		3/7/18	0.00	0.00	QC2 Waterjet-2		SC 18/03/04
120	QC	4 pcs		3/7/18	0.00	0.00	QC8-2		38
130	Brake NC	4 pcs		3/7/18	0.08	0.38	Brake NC 2		DA 89 SB
140	QC	4 pcs		3/7/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs		3/8/18	0.00	0.17	HandFinish1		SA 18-03-08
160	QC	4 pcs		3/8/18	0.00	0.00	QC7-2		38
170	Packaging	4 pcs		3/8/18	0.00	0.00	Packaging3-1		38
180	QC21-SA	4 Ea		3/8/18	0.00	0.00	QC21		MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.5132 sf (.3783 ea)	90-Start up Operation	

5010884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	2	234	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval			
Description Work Order Deviation		DART AEROSPACE Container No: S047660 Part: D3531-1 Job No: 173428 Serial No/ Batch: S047660 Revision: _____ Inspector: _____ Date: 03/04/18					
						Completed By	
						Lead hand / Supervisor Approval Verification	
		C / QA Coordinator Approval					

Root Cause			
Environment ☐	No Re-verification ☐	Pressure ☐	oned Wrong le Dimensions nder tolerance art Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre N ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐	Instructions Incomplete/Unclear ☐	Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐
Misidentified ☐	Past Due ☐	Drill Holes ☐	
OTHER : _____			

DART AEROSPACE LTD		Work Order:	173428
Description: Bracket		Part Number:	D3531-1
Inspection Dwg: D3531 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.196	+0.005/-0.001	Ø0.197	1		WDC-01	
Ø0.129	+0.005/-0.001	Ø0.130	1		TAPE	
0.33	+/-0.030	0.332	1			
2.840	+/-0.010	2.841	1			
1.70	+/-0.030	1.705	1			
1.45	+/-0.030	1.454	1			
0.38	+/-0.030	0.387	1			
0.19	+/-0.030	0.19	1			
5.88	+/-0.030	5.88	1			
12.66	+/-0.030	12.666	1			
0.600	+/-0.010	0.601	1			
1.77	+/-0.030	1.77	1			
1.24	+/-0.030	1.24	1			
1.16	+/-0.030	1.16	1			

Measured by:	SC	Audited by:	JAS	Preliminary Approval:	
Date:	18/03/04	Date:	MAR 05 2004	Date:	

Rev	Date	Change	Revised by	Approved
A	07.10.15	New Issue	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	



Work Order update only ☐

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